



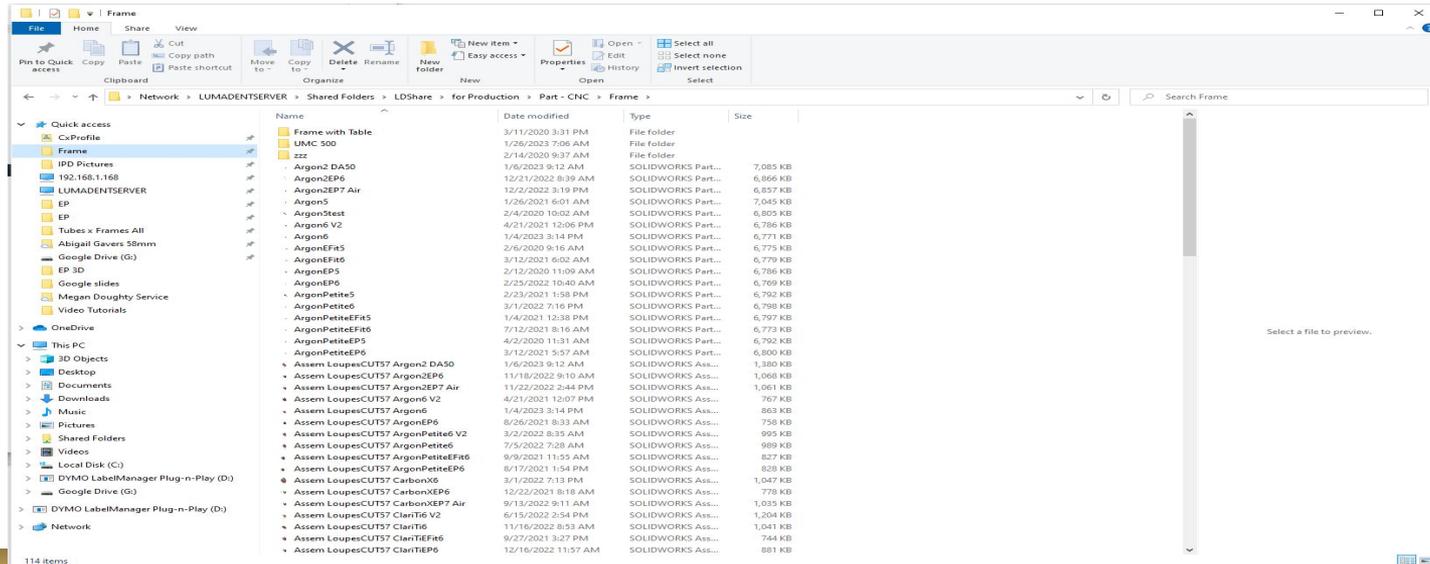
Galilean Loupes

Production



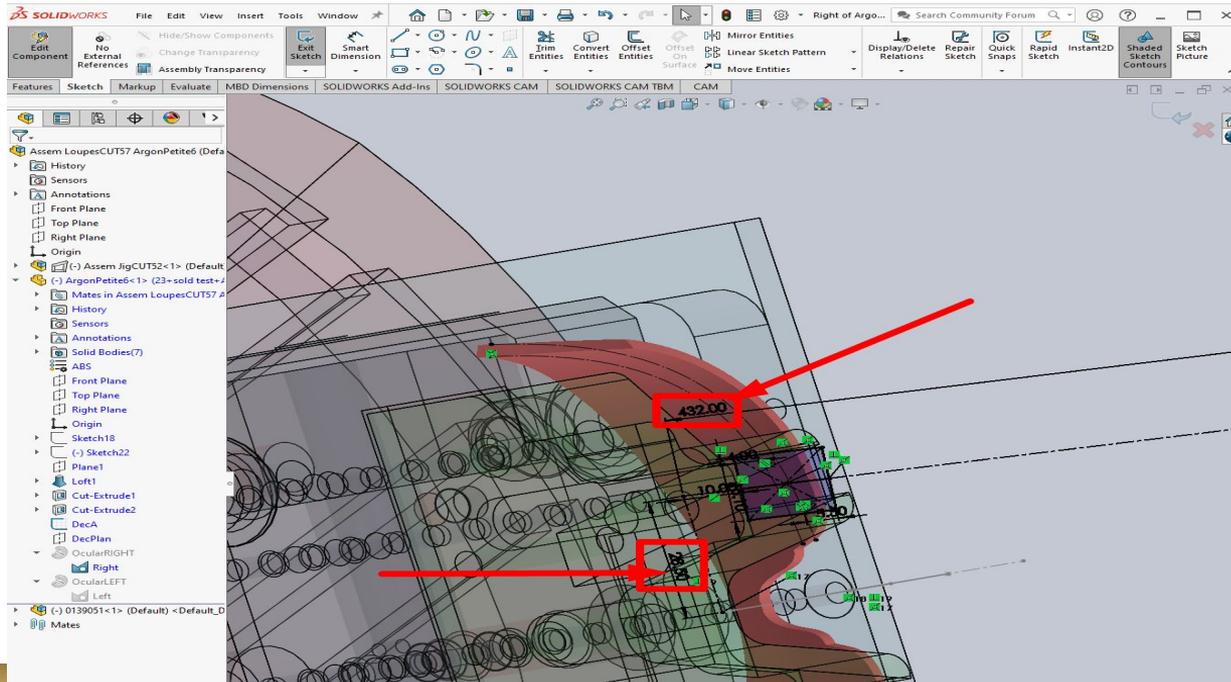
Step 1: Assembly File

- Locate the Assembly file for the frame you need, then open it.



Step 2: Working Distance/IPD

- Right Click on the Ocular right, then “Edit Sketch”
- Enter in the WD at the top in MM
- Enter in the IPD of one side, plus .5mm.
 - A 60 IPD, would mean 30 on each side. Enter the right IPD as 30.5. The same for the left.



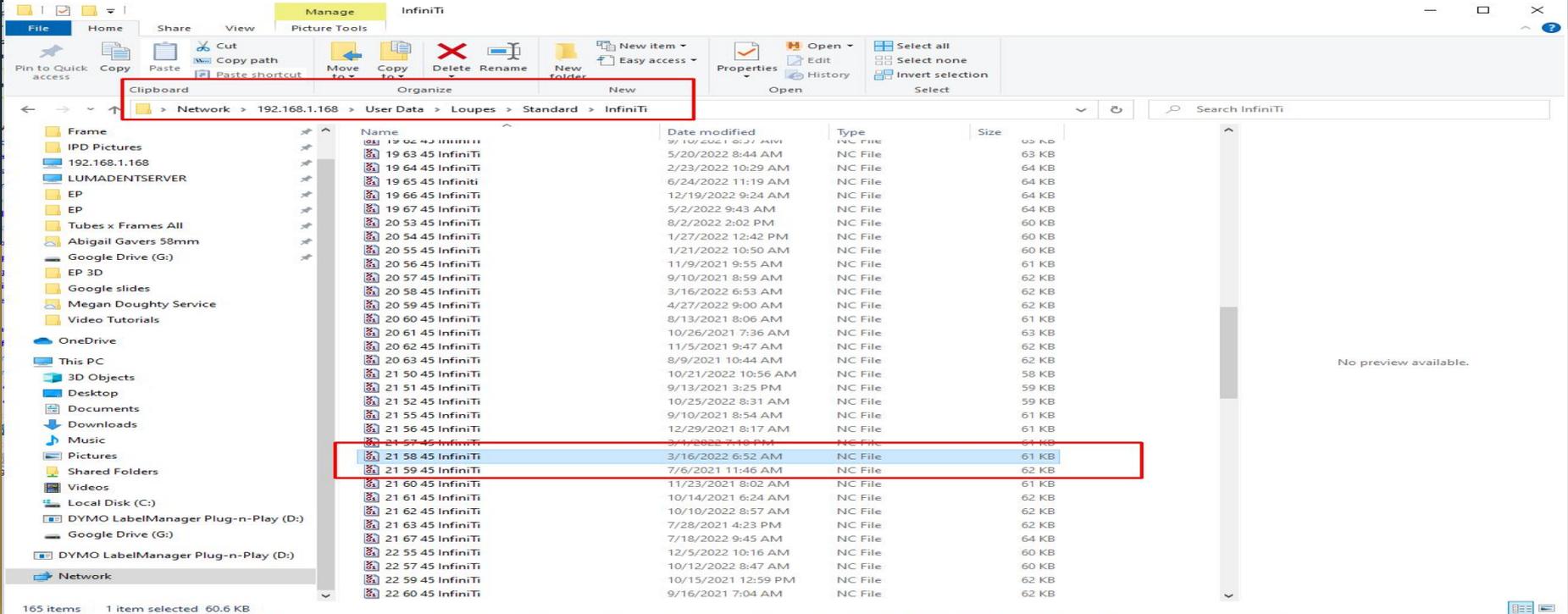
Step 3: Post, do not save

- We want to keep the assembly file the same for the standards. PLEASE DO NOT SAVE CHANGES
- Once complete, you only need to generate and Post the Process to the Machine Folder
 - See 3D Measuring on how to post and generate toolpath

- Save the File as the “WD” + “IPD” + “Declination Angle” + “Frame”. 21 58 45 Infiniti
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Example of File system

- Once you have the customers IPD and Working Distance, you may only need to verify it is in the machine folder! **You do not need to create a new file every time!**



Custom Measurements for Standards

- If needed, please make the customer measurements needed.
- However, Save the File as the “Sale order #” + the “Frame”

The screenshot shows a Windows File Explorer window titled 'InfiniTi'. The address bar indicates the path: Network > 192.168.1.168 > User Data > Loupes > Standard > InfiniTi. The left sidebar shows the navigation pane with 'Network' selected. The main pane displays a list of files with the following columns: Name, Date modified, Type, and Size. A red box highlights the file list area. The status bar at the bottom shows '165 items', '1 item selected', and '60.6 KB'. The text 'No preview available.' is visible on the right side of the main pane.

Name	Date modified	Type	Size
S142616 InfiniTi	10/7/2022 6:05 AM	NC File	63 KB
S142970 InfiniTi	10/11/2022 8:49 AM	NC File	63 KB
S143535 InfiniTi	10/21/2022 10:42 AM	NC File	64 KB
S144172 InfiniTi	10/25/2022 8:12 AM	NC File	62 KB
S144440 InfiniTi	11/5/2022 10:13 AM	NC File	64 KB
S144561 InfiniTi	11/5/2022 10:08 AM	NC File	62 KB
S144741 InfiniTi	11/3/2022 9:13 AM	NC File	62 KB
S145459 InfiniTi	11/10/2022 1:58 PM	NC File	62 KB
S145836 InfiniTi	11/15/2022 8:50 AM	NC File	65 KB
S146548 InfiniTi	11/28/2022 9:14 AM	NC File	61 KB
S146675 InfiniTi	12/2/2022 7:50 AM	NC File	63 KB
S146790 InfiniTi	12/2/2022 7:34 AM	NC File	65 KB
S146820 InfiniTi	12/7/2022 8:35 AM	NC File	65 KB
S147344 InfiniTi	12/2/2022 7:49 AM	NC File	64 KB
S149305 InfiniTi	12/22/2022 11:50 AM	NC File	62 KB
S150043 InfiniTi	1/20/2023 8:11 AM	NC File	62 KB
SO-111685 InfiniTi	11/16/2021 8:50 AM	NC File	63 KB
SO-114328 InfiniTi	12/16/2021 9:38 AM	NC File	67 KB
SO-118565 InfiniTi	1/15/2022 12:05 PM	NC File	61 KB
SO-118887 John Ramirez InfiniTi	2/9/2022 6:29 AM	NC File	64 KB
SO-119953 Ross Bennett (Cindy Gabler) I...	2/17/2022 9:25 AM	NC File	60 KB
SO-120460 Farhin Sunesara InfiniTi	2/14/2022 10:12 AM	NC File	62 KB
SO-120632 Ilia Grokhotov InfiniTi	2/14/2022 10:31 AM	NC File	66 KB
SO-120968 Niszira South InfiniTi	2/10/2022 9:49 AM	NC File	64 KB
SO-120973 Emma Renfrow InfiniTi	2/14/2022 10:15 AM	NC File	60 KB
SO-121339 Unisgn (Anh Dao) InfiniTi	2/17/2022 8:21 AM	NC File	63 KB
SO-123649 InfiniTi	3/16/2022 6:55 AM	NC File	63 KB
SO-123876 InfiniTi	3/17/2022 7:42 AM	NC File	64 KB
SO-124166 InfiniTi	3/23/2022 6:40 AM	NC File	60 KB
SO-126475 InfiniTi	4/27/2022 5:08 AM	NC File	68 KB
SO-126595	4/20/2022 2:14 PM	NC File	62 KB
SO-126792 InfiniTi	4/22/2022 8:08 AM	NC File	64 KB
SO-127429 InfiniTi	5/2/2022 9:46 AM	NC File	63 KB